



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2586**Job Sheet 187064**

Part No: D2586

Job Qty: 30 ea

Part Name: Door Latch



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E IPP E 02.01.31 Added Inspect level 21 NG IPP RevF: add not to keep key with latch DD 10.02.10 verified by:JLM

Ship Via:

Bill of Materials**Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	30 pcs	12/7/18	12/7/18	0.00	0.00	Purchasing		DEC 03 2018
110	Packaging	30 pcs	12/7/18	12/7/18	0.00	0.00	Packaging2		DEC 03 2018
120	QC	30 pcs	12/7/18	12/7/18	0.00	0.00	QC5		DEC 04 2018 68
130	Small Fab	30 pcs	12/7/18	12/7/18	0.00	1.93	Small Fab		SmB DAS
140	QC	30 pcs	12/7/18	12/7/18	0.00	0.00	QC5		DEC 10 2018 68
150	Packaging	30 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3	5747	DEC 08 2018 9-89
160	QC21-SA	30 Ea	12/7/18	12/7/18	0.00	0.00	QC21	6	21 DEC 10 2018

Part Op 100 - Issue P/O: 041868 Possible Supplier: TCH Sales, P/N: C2-32-25 Certification Required
 Descriptions: 110 - 1-Attach certification 2-Keep Key with latch
 130 - 1-Drill Hole to 0.191" 2-Counterface as per Dwg D2586 3-Assemble Lock Nut to Hinge. Leave Latch Unlocked.
 150 - ***Ensure key is bag with latch***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C23225	Door Latch D2586	30 pcs (1 ea)	100-Purchasing	5134197
D3015-7	Lock Nut	30 Ea (1 ea)	130-Small Fab	5114590 51389 27 X6

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	C23225	30	0	0
130-Small Fab	D3015-7	30	74	0

Locations

not be found.

Plex 11/27/18 2:44 PM dart.lavoie.chantal



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S134198



Part: D2586

Job No: 187064

Serial No/Batch: S134198

Revision:

Inspector:

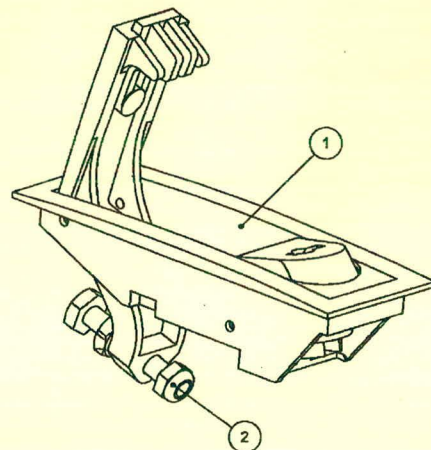
Exp Date:

Instructions: Various STC's

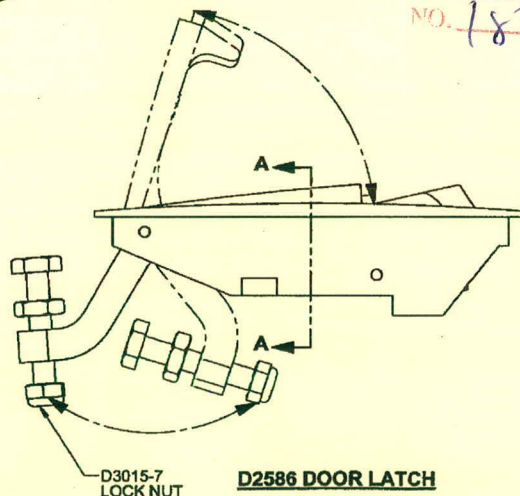
Date: 12/03/18

8 7 6 5 4 3 2 1

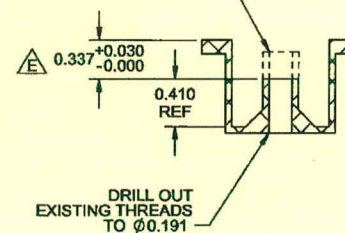
ITEM	QTY	P/N	DESCRIPTION
	X	D2586	LATCH ASSEMBLY
1	1	C2-32-26	LATCH
2	1	D3015-7	LOCK NUT



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 187064 MC
18-11-27



CBORE TOP TO
REMOVE MATERIAL FROM
EXISTING BOSS



SECTION A-A

RELEASED
2011-07-04

- NOTES:
1) MATERIAL: PURCHASE FROM SOUTHCO
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.15 lbs APPROX

E	REFORMAT. ZONE B3 UPDATED DIMENSIONS FOR CBORE. (SEE CAR 11-32)	AJS	11.06.13
D	ADD 3015-7 P/N; UPDATE DRAWING	CB	06.10.19
C	REVISED CBORE DEPTH	KE	97.09.03
B	CHANGED CBORE DEPTH	KE	97.07.23
A	NEW ISSUE	KE	96.07.15
REV.	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN	AJS		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	11.06.13		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. D2586
REV. E
SHEET 1 OF 1
TITLE DOOR LATCH
SCALE NTS

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8 7 6 5 4 3 2 1



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041868**

Supplier: TCH001-VU
T.C.H. SALES INC.
16757 Boul. Hymus, 0
Kirkland
QC
H9H 3L4 Canada
Phone: 514-697-7847
Fax: 514-697-5140

PO No: PO041868
PO Date: 11/27/18
Due Date: 12/4/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: COD
Freight Terms:
Special Comments:

E-MAILED
NOV 26 2018

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	187064	C23225			Door Latch D2586	Firmed	-	12/4/18	30 pcs	0 pcs	30 pcs	\$13.65/pcs	\$409.50
												Grand Total:	\$409.50

30 X DEC 03 2018

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/27/18 3:47 PM dart.tsimiklis.chrisoula

T.C.H. SALES INC.
 C/O TH1212, PO BOX 4290
 STN A, TORONTO, ONTARIO M5W 0E1
 416-299-0089
 FAX 416-299-3255



PACKING SLIP

198640

VENDOR #	
DATE #	242445328
TAX #	R105150197

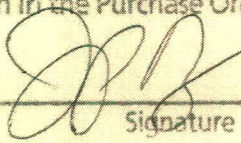
CUSTOMER NUMERO DU CLIENT	STOCK NUMBER NOMBRE MARCHÉ	DEPARTMENT DIVISION	CUSTOMER PO COMMANDE DU CLIENT	ORDER COMMANDE	PACK NUMBER BON DE LIVRAISON	BOL NUMBER BOL NUMBER	PICK # NUMERO PICK	A/A TERM A/A TERM	PAGE PAGE
22428000			PO041868 ✓	198640	237100	237171	30		1

S V DART AEROSPACE LTD.
 O L 1270 ABERDEEN
 L D
 D U HAWKESBURY, ON, K6A 1K7
 T C A CANADA

S E DART AEROSPACE LTD.
 H I 1270 ABERDEEN
 I P
 P I HAWKESBURY, ON, K6A 1K7
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 T E CANADA
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TEL:

SHIP TERM CODE DE TRANSPORT	SHIP VIL TRANSPORTEUR	TRACER NUMERO DE TRACER	PACK DATE DATE DE PACK	CANCEL DATE DATE DE CANCEL	PCS PCS	WEIGHT POIDS	MEMO MESSAGE DIVERS
COLL	FedEx Priority	4382 6496 6764	11/30/18	12/31/19	1	16.00	

PRODUCT CODE CODE DU PRODUIT	DESCRIPTION	ORDERED COMMANDE	SHIPPED EXPEDIEE	BACK ORDERED NON EXPEDIEE
182069 555-C23225	BLK LEV LATCH RAISED TRIG W/LK C2-32-25 ✓	30	30 ✓	0
CERTIFICATE OF COMPLIANCE This is to certify that the items identified herein have been produced in accordance with applicable instructions, specifications, drawings, approved samples and/or other descriptions set forth in the Purchase Order.  Signature				
		30	30	0

Visit Us Online
www.tchweb.com

Conditions Of Sale:
 All shipments FOB Scarborough, Ontario.
 All returns are subject to a 15% handling charge and must be authorized.
 All claims and discrepancies must be reported within 7 days.
 We have the right to charge collection and attorney's fees of 25% and interest of 2% per month (or 24% per annum) on all overdue accounts.

Conditions De Vente:
 Tous les retours de marchandises sont soumis a des frais de manutention de 15% et a l'auto
 Veuillez signaler toutes les anomalies ou irregularites dans les sept jours.
 Nous avons le droit d'imposer dans frais de recouvrement et de procedure de 25%, ainsi qu'
 par mois (ou 24% par an) sur tous les comptes en souffrance.
 Les biens faisant l'objet de la presente facture demeurent la propriete du vendeur jusqu'a

